



Product Environmental Profile

Conduits ICTA 3422 Eco Green (made of 70% of recycled PP)



Company information

PM FLEX SRL Via XXV aprile 15 24030 Almenno SB (BG) Italie

References covered

Conduits ICTA 3422 Eco Green, Ø16-63, with and without wire-puller, all made of 70% of mechanically recycled PP. Following references are concerned : ICTAECO16RT30, ICTAECO16FRT30, ICTAECO20FRT24, ICTAECO20FRT24 (reference product), ICTAECO25RT16, ICTAECO25FRT16, ICTAECO32RT16, ICTAECO32FRT16, ICTAECO40, ICTAECO40F, ICTAECO50, ICTAECO50F, ICTAECO63, ICTAECO63, ICTAECO63F

A question concerning the Product Environmental Profile: info@pmflex.it

PEP has been performed according to the PCR version PEP-PCR-ed4-2021 09 06 and PSR version PSR-0003-ed2.1-2023 12 08 issued by the PEP ecopassport program. For further information, please see the website of the program www.pep-ecopassport.org

Reference product

Reference product identification ICTAECO20FRT24, Conduit ICTA 3422 Eco Green Ø20 with wire-puller, made of 70% of mechanically recycled PP

Use scenario based on : PSR product Category : PSR-0003-ed2.1-2023 12 08 Cable management systems - Conduits systems

Functional unit

Accommodate and protect the wiring along 1 metre for a Reference Service Life of the product of 20 years. The surface-mounted or embedded flexible conduits system with cross-section 158 mm² includes the profile and accessories that are representative of standard use.

The functional unit is based on the use scenario recommended by the PCR for the category of the reference product.

All useful measures have been adopted to ensure that the materials used in the composition of the product do not contain any substances banned by the legislation in force at the time of marketing.

	Plastics		Me	tals		Oth	ners	
	g	%		g	%		g	%
PP	51.91	67.7%	Steel	3.91	5.1%	Wood	9.83	12.8%
PE-LD	3.39	4.4%	Silicon	0.00	<0.1%	Melamine cyanurate	5.77	7.5%
PET	0.21	0.3%				Cardboard	1.50	2.0%
						Silicone oil	0.15	0.2%
						Paper	0.02	<0.1%
						Other	0.00	<0.1%
Total mass of reference packaging :	product with ray	w material	76.69 g					
Total mass of reference (Product + packaging)	product		72.61 g					

System Boundaries

The environmental information included in the PEP covers all the stages of the life cycle, from "cradle to grave".

N	lanufactu	ring	Distribution	Installation				Use					End	of life		Module D
Raw material extraction and processing	Transport to the manufacturer	Manufacturing	Distribution to the place of operation	Installation on the place of operation	Use or application of the product installed	Maintenance	Repair	Replacement	Restoration	Energy requirements during the use stage	Water requirements during the use stage	Deinstallation	Transport to the waste treatment site	Treatment of waste in view of its reuse, recovery and/or recycling	Disposal	Benefits and loads beyond the system boundaries
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D

Manufacturing

These products are manufactured by a site that has received an environmental certification ISO 14001.

This phase takes into account raw materials, manufacturing processes, production offcuts and their end-of-life treatment, upstream transport of materials and sub-assemblies to the manufacturing site, and transport from the manufacturing site to the final logistics platform.

Distribution

The packaging has been designed in accordance with current regulations. In particular, the European directive 94/62/CE relative to packaging and packaging waste.

The used packaging is 100% recyclable or recoverable. Packaging and logistic flows are continuously improved in order to reduce their impact.

This phase taken into account the transport of the finished product, including packaging, to its place of use.

Installation

Installation processes

The processes to install the product are not considered in this study because of their weak impact compared to the other life cycles steps.

This phase only take into account the impact of the packaging waste treatment, and the impact of the product waste treatment generated during the installation phase as specified in the applicable rules for this product category (3% profile losses during installation)

Installation elements (non delivered with the product)

Elements non delivered with the product and needed to install the product are not considered.

Use

	Power loss / lo	ad dependent			Powe	er consumption	/ not load deper	ndent	
Active	Active mode Inactive mode		Active Sle	eep phase	Passive S	leep phase	Turn of	f phase	
Watt	% of time	Watt	% of time	Watt	% of time	Watt	% of time	Watt	% of time
0	0%	0	100%	0	0%	0	0%	0	100%

For the considered scenario, the product has no energy consumption.

Energy model of the use phase :

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Consumables and maintenance : None Considering the complexity of the recycling channels for electric and electronic equipment impacts, we rely mainely on ESR modules (datasets for WEEE product end of life).

The recycling potential of the product is: 0%. The calculation of this rate is based on the method of the IEC/TR 62635.

Environmental impacts

Evaluation of the environmental impact covers the following life cycle stages: raw materials + manufacturing (RMM), distribution (D), installation (I), use (U) and end of life (EoL).

All calculations are done with EIME software version 6.2.5-9 with the database version CODDE® 2024-04 .

Indicators set : Indicators for PEF EF 3.1 (Compliance: PEP ed.4, EN15804+A2) v2.0

 $\ensuremath{\mathsf{PEP}}$ representative of the covered products marketed in: Europe

Energy models considered for each phase

Manufacturing	Distribution	Installation	Use	End Of Life
A1-A3	A4	A5	B1-B7	C1-C4
Italy	-	Europe	-	

Environmental impact indicators

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Acidification (PEF-AP)	mole H+ eq.	6.41E-04	8.11E-05	2.00E-05	0.00E+00	1.84E-04	9.26E-04	-3.63E-06
Climate change - Total (PEF-GWP)	kg CO2 eq.	8.20E-02	1.28E-02	2.02E-02	0.00E+00	2.74E-02	1.42E-01	-4.24E-03
Climate change-Biogenic (PEF-GWPb)	kg CO2 eq.	-9.42E-03	0.00E+00	1.17E-02	0.00E+00	3.01E-03	5.25E-03	-3.47E-03
Climate change-Fossil (PEF-GWPf)	kg CO2 eq.	9.14E-02	1.28E-02	8.56E-03	0.00E+00	2.44E-02	1.37E-01	-7.67E-04
Climate change-Land use and land use change (PEF-GWPlu)	kg CO2 eq.	2.92E-08	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.92E-08	0.00E+00
Ecotoxicity, freshwater (PEF-CTUe)	CTUe	3.90E-01	8.39E-03	7.18E-02	0.00E+00	8.39E-01	1.31E+00	-2.82E-03
EF-particulate Matter (PEF-PM)	Incidence of diseases	3.89E-09	6.59E-10	1.34E-10	0.00E+00	1.25E-09	5.93E-09	-2.61E-11
Eutrophication, freshwater (PEF-Epf)	kg P eq.	1.20E-06	4.80E-09	4.71E-08	0.00E+00	1.79E-08	1.27E-06	-1.32E-09
Eutrophication, marine (PEF-Epm)	kg N eq.	8.66E-05	3.80E-05	7.12E-06	0.00E+00	4.65E-05	1.78E-04	-6.46E-07
Eutrophication, terrestrial (PEF-Ept)	mole of N eq.	9.14E-04	4.17E-04	6.25E-05	0.00E+00	6.15E-04	2.01E-03	-7.84E-06
Human toxicity, cancer (PEF-CTUh-c)	CTUh	2.65E-10	2.25E-13	6.23E-13	0.00E+00	7.10E-12	2.73E-10	-7.42E-14
Human toxicity, non-cancer (PEF-CTUh-nc)	CTUh	2.88E-10	4.35E-12	2.35E-11	0.00E+00	2.98E-10	6.15E-10	-1.85E-12
lonising radiation, human health (PEF-IR)	kg Bq U235 eq.	6.90E-01	3.12E-05	1.57E-03	0.00E+00	9.46E-03	7.01E-01	-6.94E-04
Land use (PEF-LU)	No dimension	4.40E-03	0.00E+00	3.98E-05	0.00E+00	4.38E-04	4.87E-03	0.00E+00
Ozone depletion (PEF-ODP)	kg CFC-11 eq.	7.13E-09	1.96E-11	1.05E-10	0.00E+00	1.25E-09	8.50E-09	-6.41E-12
Photochemical ozone formation - human health (PEF-POCP)	kg of NMVOC eq.	2.77E-04	1.05E-04	1.54E-05	0.00E+00	1.29E-04	5.27E-04	-1.81E-06
Resource use, fossils (PEF-ADPf)	MJ	2.32E+00	1.79E-01	5.72E-02	0.00E+00	4.46E-01	3.00E+00	-1.36E-02
Resource use, minerals and metals (PEF-ADPe)	kg Sb eq	3.42E-08	5.04E-10	2.40E-10	0.00E+00	2.02E-09	3.70E-08	-5.59E-11
Water use (PEF-WU)	m3 eq.	3.77E-01	4.86E-05	2.07E-04	0.00E+00	1.18E-03	3.79E-01	-5.86E-05

Resource use indicators

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Net use of fresh water	m3	8.79E-03	1.13E-06	6.05E-06	0.00E+00	4.17E-05	8.83E-03	-1.36E-06
Total primary energy	MJ	2.57E+00	1.79E-01	9.69E-02	0.00E+00	4.78E-01	3.33E+00	-5.04E-02
Total non renewable primary energy	MJ	2.32E+00	1.79E-01	5.72E-02	0.00E+00	4.46E-01	3.00E+00	-1.36E-02
Total renewable primary energy	MJ	2.58E-01	2.38E-04	3.98E-02	0.00E+00	3.16E-02	3.29E-01	-3.68E-02
Non renewable primary energy used as energy	MJ	1.61E+00	1.79E-01	5.72E-02	0.00E+00	4.46E-01	2.29E+00	-1.36E-02
Non renewable primary energy used as raw material	MJ	7.08E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.08E-01	0.00E+00
Use of non renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Renewable primary energy used as energy	MJ	4.40E-02	2.38E-04	3.98E-02	0.00E+00	3.16E-02	1.16E-01	-3.68E-02
Renewable primary energy used as raw material	MJ	2.14E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.14E-01	0.00E+00
Use of renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of secondary material	kg	4.40E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.40E-02	0.00E+00

Waste category indicators

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Hazardous waste disposed	kg	7.58E-03	0.00E+00	1.98E-03	0.00E+00	2.24E-02	3.19E-02	-8.65E-06
Non hazardous waste disposed	kg	4.47E-03	4.49E-04	4.53E-03	0.00E+00	3.66E-03	1.29E-02	-2.24E-04
Radioactive waste disposed	kg	3.40E-06	3.20E-07	3.43E-07	0.00E+00	1.45E-06	5.43E-06	-8.40E-08

Output flow indicators

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy	MJ	0.00E+00	0.00E+00	2.60E-03	0.00E+00	0.00E+00	2.60E-03	0.00E+00
Materials for energy recovery	kg	2.17E-03	0.00E+00	3.48E-03	0.00E+00	0.00E+00	5.64E-03	0.00E+00
Materials for recycling	kg	0.00E+00	0.00E+00	3.59E-03	0.00E+00	0.00E+00	3.59E-03	-3.59E-03

Biogenic carbon content

Packaging	Unit	Cardboard	Paper	Wood	Sum
Biogenic carbon content (ratio)	%	2.80E+01	3.78E+01	3.95E+01	
Mass	kg	1.50E-03	2.20E-05	9.83E-03	1.13E-02
Biogenic carbon content (declared unit)	kg of C	4.19E-04	8.30E-06	3.88E-03	4.31E-03
Biogenic carbon content (functional unit)	kg of C	4.19E-04	8.30E-06	3.88E-03	4.31E-03
Source		ADEME	APESA/RECORD	EN 16485	

Product	Unit	Cardboard	Paper	Wood	Sum
Mass	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content (declared unit)	kg of C	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content (functional unit)	kg of C	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Extrapolation rules

The environmental impact of a system covered by the PEP ecopassport® other than the reference system for which it was drawn up can be calculated by multiplying the values of the environmental indicators by the corresponding factor for each stage of the life cycle and the total life cycle.

Commercial		External		
reference	Description	Diameter [mm]	Wire-puller	Extrapolation factor**
ICTAECO16RT30	ICTA 3422 - PP recycled conduit ø16	16	No	0.8
ICTAECO16FRT30	ICTA 3422 - PP recycled conduit @16	10	Yes	0.0
ICTAECO20RT24	ICTA 2422 DB securited conduit -20	20	No	1.0
ICTAECO20FRT24*	ICTA 3422 - PP recycled conduit Ø20	20	Yes	1.0
ICTAECO25RT16	ICTA 3422 - PP recycled conduit Ø25	25	No	1.5
ICTAECO25FRT16	ICTA 3422 - PP recycled conduit 025	25	Yes	1.5
ICTAECO32RT16		32	No	2.0
ICTAECO32FRT16	ICTA 3422 - PP recycled conduit Ø32	32	Yes	2.0
ICTAECO40	ICTA 3422 - PP recycled conduit ø40	40	No	2.5
ICTAECO40F	ICTA 5422 - PP recycled conduit 040	40	Yes	2.0
ICTAECO50	ICTA 3422 - PP recycled conduit Ø50	50	No	3.4
ICTAECO50F	1017 0422 - FF Tecycled conduit 000	50	Yes	5.4
ICTAECO63	ICTA 3422 - PP recycled conduit Ø63	63	No	4.8
ICTAECO63F	1017 3422 - 11 Tecycled Conduit 003	03	Yes	4.0

*reference product ** Applicable to each stage of the life cycle and to the total

Verification

Desistration Nº 110CE 04240 V/04 04 EN	Drafting Rules	PEP-PCR-ed4-2021 09 06	
Registration N°: HAGE-01349-V01.01-EN	Supplemented by	PSR-0003-ed2.1-2023 12 08	
Verifier accreditation N°: VH35	Information and reference	documents: www.pep-ecopassport.org	
Date of issue: 4-2025	Validity period:	5 years	
Independent verification of the declaration and data, in compliance with ISO 14025 : 2006	6		
Internal • External o			
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain	i)		
PEPs are compliant with XP C08-100-1:2016 or EN 50693:2019 The elements of the present PEP cannot be compared with elements from another progra	am.		PEP eco PASS PORT.
Document in compliance with ISO 14025 : 2006 « Environmental labels and declarations.	. Type III environmental dec	arations »	PORT.

Nota :

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